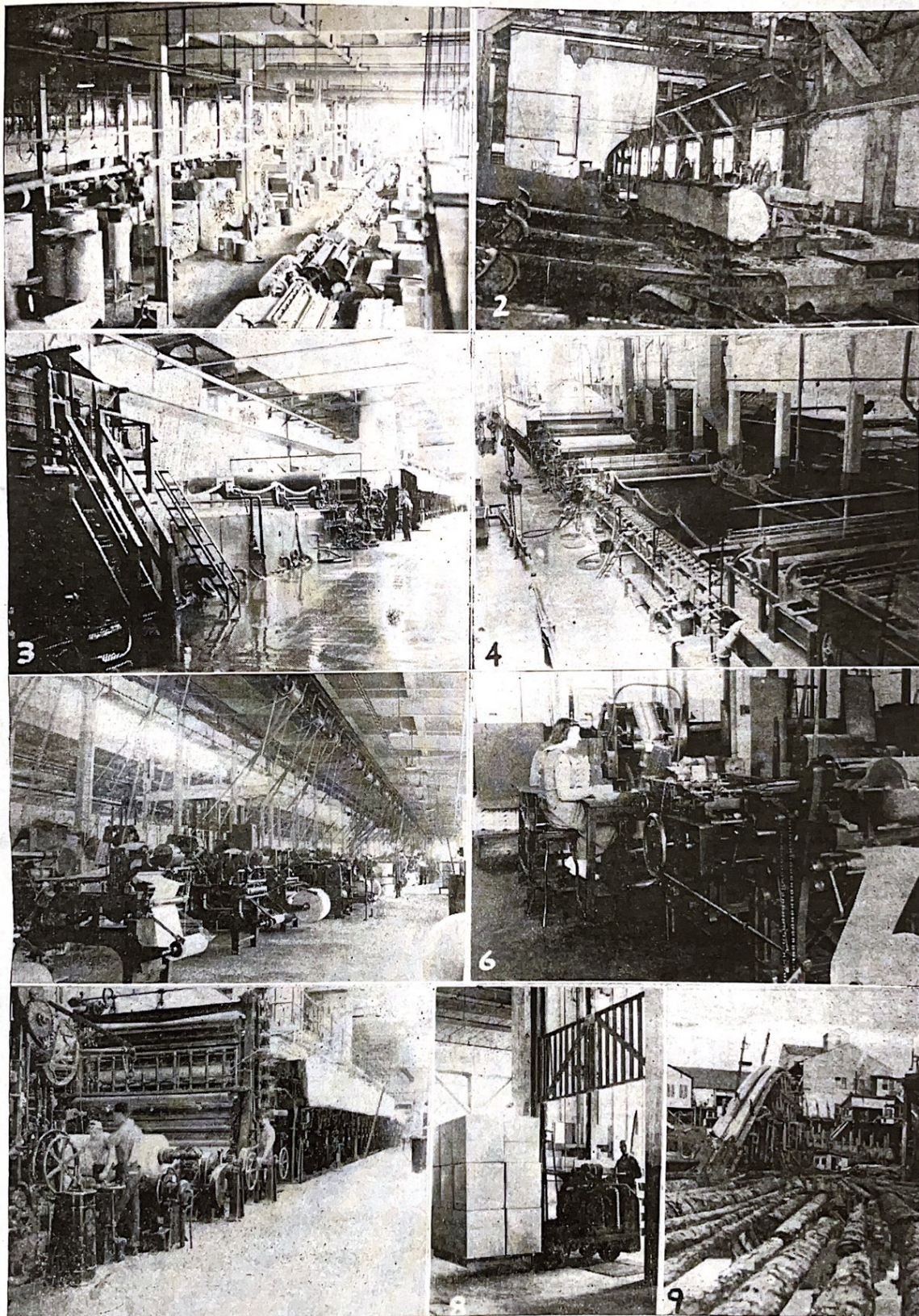


Around the Paper Mill With a Camera



The pictures above show interior scenes from the huge plant of the Crown Willamette Paper Co. in Camas. On a preceding page is an aerial view showing the exterior of the plant. On the opposite page is a detailed description of each of the pictures above.

The Camas mill is the largest specialty paper plant in the world and is engaged in the manufacture of a wide variety of products not only for the domestic market but for export to foreign lands. Here are manufactured both sulphite and sulphate papers—a large part of the production being converted into finished products before shipment.

Principal products from the Camas mill are wrapping paper, fruit wrappings, toilet tissues, paper towels, paper bags, besides numerous specialty products. The conversion of the large rolls of paper into the finished products represents a large portion of the work of the plant—23 per cent of the employees being engaged in the various converting departments.

The mill runs 24 hours a day, usually six days a week, and has a daily capacity of 500 tons. It provides employment for 1700 who draw paychecks totaling \$3,000,000 a year. The mill is the center of a busy and prosperous city of 4500, and another 5000 persons live in Washougal and numerous suburban and rural districts within a radius of seven miles.